

## EXPLORING PHARMACEUTICAL STUDY OF RAJAVARTA

### BHASMA

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### ABSTRACT

This study explores the traditional Ayurvedic process of manufacturing Rajavarta Bhasma, a medicine derived from Rajavarta (Lapis Lazuli). The process involved step-wise purification (Shodhana) followed by incineration (Marana) under controlled conditions. Each stage was carefully observed to ensure the product attained the established characteristics of a high-quality Bhasma. The results indicate that Rajavarta Bhasma, when processed through traditional methods, yields a stable product that fulfills classical standards and demonstrates potential therapeutic value.

**KEYWORDS:** Rajavarta, Shodhana, Marana, Lapis Lazuli.

### INTRODUCTION

Ayurveda addresses a variety of ailments by combining minerals and metals in a unique form called Bhasma. Rajavarta, commonly known as lapis lazuli, is one mineral that has been used for its therapeutic properties. However, it must be thoroughly processed before it can be used as medicine. This study focuses on the preparation of Rajavarta Bhasma utilizing traditional Ayurvedic methods such as Shodhana (impurity removal) and Marana (bhasma preparation). This is to ensure a high-quality and secure final product by using established processes and closely monitoring all changes made throughout each stage.

## AIMS AND OBJECTIVES

- Identification & Collection of Authentic Rajavarta.
- Execute Rajavarta Shodhana using the selected classical technique: Swedana in a dola yantra with nimbu rasa, gomutra, and yavakshara.<sup>[1]</sup>
- Perform Rajavarta marana with one-fourth of shuddha gandhaka and bhringaraj swarasa bhavana, subjected to gaja puta.<sup>[2]</sup>

## MATERIALS AND METHODS

- **Identification & Collection Of Authentic Rajavarta.**
- Identification and collection of raw materials is critical. This method assures that only high-quality materials are handled and used during processing. By following the highest standards, we can increase the overall safety and effectiveness of the finished product. Proper identification and collection methods can assist prevent contamination and ensure that only high-quality items reach users. This phase of the study focuses on identifying and collecting the drug, Rajavarta.

Rjavarta is well-known for its therapeutic properties; by focusing on its identification and collection, researchers can develop standardized processes to maximize its medicinal potential.

Rjavarta was purchased from gemstone sellers in Jaipur, Rajasthan. Samples were selected based on grahya lakshanas: "**Rajavartholparaktoruneelikaamishritaprabha | guru masrana shreshtaha.**" This indicates that Rajavarta is a blue-colored gemstone with reddish tinges, heavy in nature, and smooth to the touch.<sup>3</sup>

Authentification: The Gemmological Institute of India, Mumbai, completed the identification, authentication, and certification processes.

## RAJAVARTA SHODHANA

### Equipments

Ulukhala yantra, Dola Yantra, juice extractor, knife, Spatula, cloth, gas stove, Thread, Spoon, pH paper.

## Ingredients

Raw Rajavarta –500 gms

Gomutra-8 litre

Yavakshara-400gms

Nimbu Swarasa- 1 litre

## Procedure

- Using a clean and dry ulukhala yantra, pound 500g of Rajavarta into a coarse powder.
- Powdered rajavarta was placed in a large cloth, and a pottali was made
- Pottali is positioned in dolayantra, in mixture of nimbu swarasa, gomutra & yavakshara media
- This arrangement made pottali to submerge up to neck in liquid media
- Boil the entire set on a gas stove with a moderate flame. Boil for three hours.
- After cooling, the bundle is untied & the Rajavarta removed.
- The Rajavarta is cleaned in warm water, dried, & stored in a clean, dry glass container.

## Precautions

- The heating process was maintained uniformly throughout the procedure.
- Care was taken to keep the cloth bundle fully immersed in the liquid medium without direct contact with the base of the vessel.
- Additional liquid was added whenever evaporation reduced the volume

## Observations

**Table 1: Findings of Shodhana process of Rajavarta.**

| Time    | Quantity Of Media | Temperature        | Litmus Test, pH | Media                                                               |
|---------|-------------------|--------------------|-----------------|---------------------------------------------------------------------|
| 12.00PM | 1.5LITRE          | 25 <sup>0</sup> C  | Acidic,2.5      | Colour of the media was brown                                       |
| 12.30PM | 1.5LITRE          | 100 <sup>0</sup> C | Acidic,2.5      | Boiling began                                                       |
| 1.00PM  | 1.5LITRE          | 100 <sup>0</sup> C | Acidic,3        | A cream-colored foam begins to form, smells like Gomootra and Nimbu |
| 1.30PM  | 1.5LITRE          | 100 <sup>0</sup> C | Acidic,3.5      | Colour seems to be, in between brown and dark brown.                |
| 2.00PM  | 1LITRE            | 100 <sup>0</sup> C | Acidic,4        | The media became dark brown, and there was less frothing            |
| 2.30PM  | 1LITRE            | 100 <sup>0</sup> C | Acidic,4.5      | began to smell strongly, and the foaming came to a total halt.      |
| 3.00PM  | 1LITRE            | 100 <sup>0</sup> C | Acidic,5        | The color of the media was completely changed to dark brown.        |

**An observation, after shodhana**

- Rajavarta's weight was 500 grams prior to shodhana and it was 480 grams after shodhana.
- After shodhana, Rajavarta's shine diminished.

Above procedure has repeated for another 2 times.

**Table 2: Displaying Observations During 3batches of Rajavarta Shodhana.**

| BATCH                 | Initial weight Of Rajavarta | Agni given in hrs | After shodhana Wt. of Rajavarta |
|-----------------------|-----------------------------|-------------------|---------------------------------|
| 1 <sup>st</sup> Batch | 500 gms                     | 7 hours           | 495 grams                       |
| 2 <sup>nd</sup> Batch | 495 gms                     | 7 hours           | 490 grams                       |
| 3 <sup>rd</sup> Batch | 490 gms                     | 7 hours           | 480 grams                       |

**GANDHAKA SHODHANA FOR RAJAVARTA MARANA <sup>4</sup>**

**Ingredients** : Gandhaka – 4.5kg  
Godugdha – 42 Liters  
Hot water for washing.

**Equipments** : Khalva Yantra, Earthen pots, Cloth, Thread, Loha Sharava, Camphor, Match box, cow dung cakes- in total = 58

**Procedure**

- Two liters of fresh cow's milk were poured into an earthen pot that had been smeared with ghritha.
- The mouth of the pot was covered with a single layer of white cotton cloth and securely fastened with a thread.
- Gandhaka was spread evenly across the fabric and covered with loha sharava.
- The Sharava was covered with 21 (2 kg) cow dung cakes, and camphor was used to start the fire.
- Following Swanga Sheeta, the fabric that had been tied over the pot's mouth was taken off.
- Shodhita Gandhaka granules that had been submerged in milk were separated, properly cleaned with hot water, and allowed to dry in the shade.

This process was performed twice more using fresh cow's milk.

## Rajavarta Marana

### Materials

- Gomutra Yavakshara Nimbu Swarasa Shodhita Rajavarta: 430 gm
- Shodhita Gandhaka: 107.5gm
- Bhringraj swarasa: Q.S
- **Equipments:** Two earthen sharavas of equal size, Pyrometer with Thermocouple, Kora cloth, Camphor, Khalva yantra, Weighing machine, Gopichandana, Match box, Thread.

### Method

It was done in phases, specifically:

- Mixing Shodhita Rajavarta with Shodhita Gandhaka.
- Bhringraj Swarasa's extraction.
- Bhringraj swarasa with Bhavana.
- Chakrika preparation.
- The formation of Sharava Samputa.
- Being subjected to Gajaputa.

### Procedure

#### 1. Shodhita Rajavarta is mixed with additional ingredients.

- In Khalwayantra, 430 grams of Shoditha Rajavarta were kept.
- To the finely ground mixture of rajavarta and 1/4<sup>th</sup> shu gandhaka, enough bhringaraj swarasa was added & triturated for 6 hrs
- Trituration was carried out until the mass became semisolid and viscous.

#### 2. Chakrikas preparation.

Once the proper consistency was achieved, 3–4 cm diameter, 2–2.5 mm thick, Chakrikas were made. & kept for proper drying.

#### 3. Sharava Samputa formation.

Two earthen Sharava (saucers) measuring 82cm in circumference and 25cm in diameter were taken.

- Dried Chakrikas were arranged in earthen sharava in two layers. Samputa was formed by placing another sharava on top of it.

- The gap between two sharavas was filled with one layer of multanimitti-smeared thread and seven layers of multani mitti lepita vastra or cloth, measuring 86 cm in length and 6 cm in width. Every layer was wrapped. after drying of layer.

#### 4. Subjecting to Gaja Puta

- Size and Shape: Gaja puta was given, pit dimensions -approximately 59cm
- Fuel: Cow dung cakes weighing 25kg and each Cow dung cakes in average measures 140 gm wt.
- About 182 cow dung cakes were used to fill  $\frac{2}{3}^{\text{rd}}$  of pit & sharava samputa placed over it
- From the side of the pit at the junction of the upper  $\frac{1}{3}^{\text{rd}}$  & lower  $\frac{2}{3}^{\text{rd}}$  of the pit near Sharava samputa, thermocouple of the pyrometer was placed horizontally.
- In Other  $\frac{1}{3}^{\text{rd}}$  of pit, 84 cowdung cakes weighing 8 kg were placed.

#### Mode of heating

- Cow dung cakes were ignited using camphor, which were placed on four corners of the puta.
- The pattern of temperature was noted. Following Swagasheet, Puta was taken out and the material was gathered the following day.

#### Observations

- Weight after bhavana: 552 gms.
- The highest temperature recorded was  $812^{\circ}\text{C}$ .
- It took 6 hours to burn cow dung cakes and 25 hours to cool completely.
- Observations after opening Sharava samputa included a mild sulfur odor, ash-colored chakrikas, and soft texture.
- The final product after the first puta weighed 430 gms.

#### Precautions

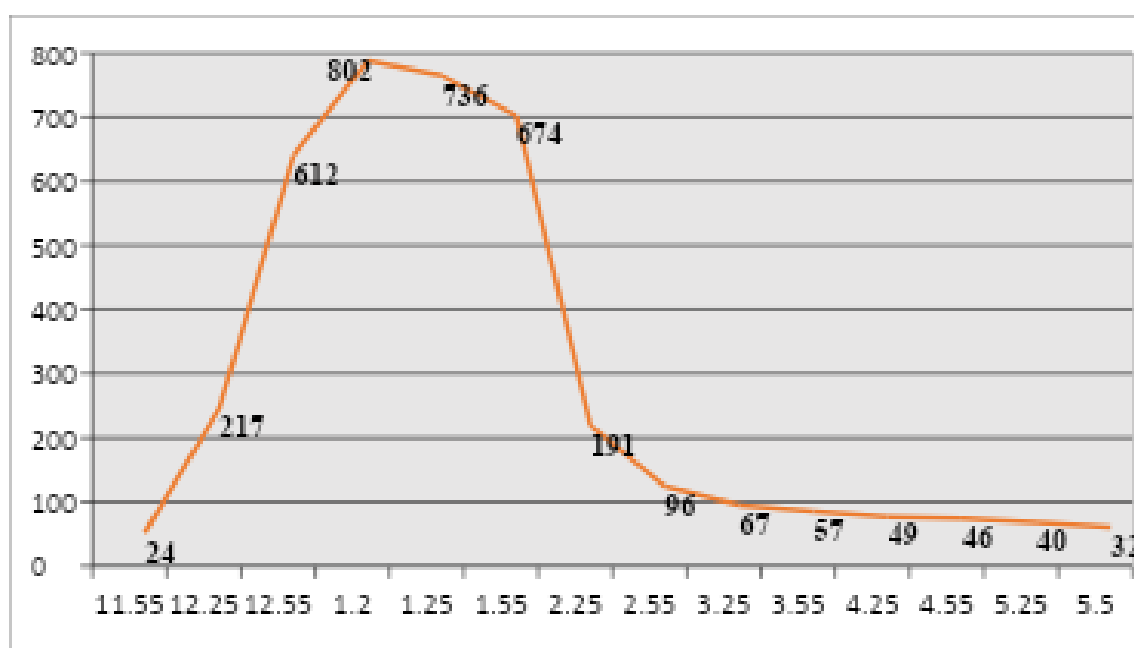
- Continuous and consistent trituration was performed.
- In Sharava, the dried chakrikas were evenly placed.
- Seven layers of mud-smeared cloth were used for the Sandhi bandhana, and each layer was wrapped once the preceding one had completely dried.
- The cowdung cakes were arranged correctly.

**Table 3: Displays lakshanas of Rajavarta Bhasma after 1<sup>st</sup> puta.**

| Criteria      | Observations |
|---------------|--------------|
| Colour        | Ash          |
| Taste         | Metallic     |
| Odour         | Slight       |
| Touch         | Soft         |
| Appearance    | Powder       |
| Rekhapurnatva | Negative     |
| Varitara      | Negative     |

**Table 4: Temperature record during Rajavarta1<sup>st</sup> Gaja puta.**

| Sl.N | Time  | Temp( <sup>0</sup> C) | Sl.n | Time  | Temp( <sup>0</sup> C) | Sl.n | Time  | Temp( <sup>0</sup> C) | Sl.n | Time  | Temp( <sup>0</sup> C) |
|------|-------|-----------------------|------|-------|-----------------------|------|-------|-----------------------|------|-------|-----------------------|
| 1    | 11-50 | 25                    | 19   | 01-20 | 737                   | 37   | 02-50 | 95                    | 55   | 04-25 | 49                    |
| 2    | 11-55 | 26                    | 20   | 01-25 | 733                   | 38   | 02-55 | 97                    | 56   | 04-30 | 48                    |
| 3    | 12-00 | 29                    | 21   | 01-30 | 724                   | 39   | 03-00 | 92                    | 57   | 04-35 | 48                    |
| 4    | 12-05 | 39                    | 22   | 01-35 | 720                   | 40   | 03-05 | 86                    | 58   | 04-40 | 47                    |
| 5    | 12-10 | 68                    | 23   | 01-40 | 717                   | 41   | 03-10 | 72                    | 59   | 04-45 | 48                    |
| 6    | 12-15 | 134                   | 24   | 01-45 | 690                   | 42   | 03-15 | 70                    | 60   | 04-50 | 47                    |
| 7    | 12-20 | 215                   | 25   | 01-50 | 673                   | 43   | 03-20 | 68                    | 61   | 04-55 | 46                    |
| 8    | 12-25 | 304                   | 26   | 01-55 | 376                   | 44   | 03-25 | 62                    | 62   | 05-00 | 47                    |
| 9    | 12-30 | 368                   | 27   | 02-00 | 312                   | 45   | 03-30 | 60                    | 63   | 05-05 | 46                    |
| 10   | 12-35 | 439                   | 28   | 02-05 | 278                   | 46   | 03-35 | 58                    | 64   | 05-10 | 45                    |
| 11   | 12-40 | 497                   | 29   | 02-10 | 243                   | 47   | 03-40 | 60                    | 65   | 05-15 | 43                    |
| 12   | 12-45 | 552                   | 30   | 02-15 | 230                   | 48   | 03-45 | 58                    | 66   | 05-20 | 41                    |
| 13   | 12-50 | 610                   | 31   | 02-20 | 190                   | 49   | 03-50 | 57                    | 67   | 05-25 | 40                    |
| 14   | 12-55 | 733                   | 32   | 02-25 | 208                   | 50   | 03-55 | 58                    | 68   | 05-30 | 37                    |
| 15   | 01-00 | 745                   | 33   | 02-30 | 155                   | 51   | 04-00 | 54                    | 69   | 05-35 | 35                    |
| 16   | 01-05 | 752                   | 34   | 02-35 | 146                   | 52   | 04-05 | 53                    | 70   | 05-40 | 35                    |
| 17   | 01-10 | 790                   | 35   | 02-40 | 115                   | 53   | 04-10 | 51                    | 71   | 05-45 | 34                    |
| 18   | 01-15 | 803                   | 36   | 02-45 | 118                   | 54   | 04-15 | 50                    | 72   | 05-50 | 32                    |

**Graph 1: The graph showing the Time Vs temperature during 1<sup>st</sup> Gajaputa.**

**Table 5: Descriptive data of 1<sup>st</sup> puta.**

|                                   |         |
|-----------------------------------|---------|
| Atmospheric Temperature           | 24 °C   |
| Duration of Temperature Recorded  | 6 hours |
| Average Temperature               | 226.236 |
| Highest Temperature               | 802°C   |
| Peak strike temp. stay time       | 15 sec  |
| Time: base to peak Temperature    | 85 min  |
| Time: peak to base                | 275 min |
| Standard deviation of Temperature | 256.047 |
| Standard error of Temperature     | 30.175  |

Note: This procedure was repeated for 7 more times to Rajavarta bhasma lakshanas

## RESULTS

### ☐ Rajavarta shodhana

**Table 6: Displaying Weight of Rajavarta before and after Shodhana:**

| Sl.No | Before  | After   | Loss  |
|-------|---------|---------|-------|
| 01.   | 500 gms | 480 gms | 20 gm |

|                                                      |   |        |
|------------------------------------------------------|---|--------|
| Total Rajavarta taken before shodhana                | - | 500gms |
| Total Rajavarta after shodhana                       | - | 480gms |
| Total weight loss                                    | - | 20gms  |
| Weight loss in percentage during shodhana            | - | 4%     |
| Total quantity of Rajavarta remaining after shodhana | - | 96 %   |

**Table 7: Displaying result of Physical properties of Rajavarta shodhana.**

| Properties    | Before                     | After               |
|---------------|----------------------------|---------------------|
| <b>Colour</b> | Blue                       | Dull Blue           |
| <b>Touch</b>  | Rough And Hard             | Rough And Less Hard |
| <b>Odour</b>  | Odourless                  | Slight media odour  |
| <b>Lustre</b> | Bright Blue on Cut Surface | Reduced             |

### ☐ Gandhaka Shodhana

- Weight of Gandhaka before& after shodhana : 500 gms &470 gms
- Colour of gandhaka before & after shodhana: yellow& Pale yellow



➤ **Rajavarta Marana****Table 8: Displaying result of Weight of Rajavarta before and after Marana and loss during each Puta.**

| Sl. No | Puta            | Weight before Marana | Weight of (1/4 <sup>th</sup> ) Gandhaka | Weight after Marana | Weight Loss |
|--------|-----------------|----------------------|-----------------------------------------|---------------------|-------------|
| 01.    | 1 <sup>st</sup> | 552gms               | 117gms                                  | 430 gms             | 0 gms       |
| 02.    | 2 <sup>nd</sup> | 556 gms              | 117gms                                  | 424 gms             | 6 gms       |
| 03.    | 3 <sup>rd</sup> | 536gms               | 104gms                                  | 422 gms             | 2 gms       |
| 04.    | 4 <sup>th</sup> | 534 gms              | 105gms                                  | 421 gms             | 1 gms       |
| 05.    | 5 <sup>th</sup> | 536gms               | 104gms                                  | 420 gms             | 1 gms       |
| 06     | 6 <sup>th</sup> | 525gms               | 105gms                                  | 420 gms             | 1 gms       |
| 07     | 7 <sup>th</sup> | 524 gms              | 104gms                                  | 418 gms             | 2 gms       |
| 08     | 8 <sup>th</sup> | 520 gms              | 104gms                                  | 417 gms             | 1 gms       |

- Rajavarta's total weight prior to Marana was 430 grams.
- Rajavarta's total weight removed for varitara, niruttha pareeksha, was 25 grams.
- After the eighth puta, Rajavarta's total weight was 417 grams.
- 14 grams was the total weight lost during the marana process.
- After marana, the total amount of Rajavarta loss was 3.35 percent.
- The percentage of Rajavarta that is left over after marana is 96.65%.
- Rajavarta's yield was 417g (96.97%).

**Table 9: Displaying Results of Organoleptic, Pharmaceutical & Chemical Analysis of Rajavarta Bhasma.**

| Tests          | Before marana | Observations during Puta |           |           |             |              |              |              |                  |
|----------------|---------------|--------------------------|-----------|-----------|-------------|--------------|--------------|--------------|------------------|
|                |               | 01                       | 02        | 03        | 04          | 05           | 06           | 07           | 08               |
| Colour         | Ash           | Ash                      | Ash       | Ash       | Ash         | Ash to brown | Ash to brown | Ash to brown | Ash to brown     |
| Taste          | Metallic      | Metallic                 | Metallic  | Metallic  | Metallic    | Metallic     | Tasteless    | Tasteless    | Tasteless        |
| Appearance     | fine powder   | Powder                   | Powder    | Powder    | Fine Powder | Fine Powder  | Fine Powder  | Fine Powder  | Very Fine Powder |
| Odour          | Faint         | Faint                    | Faint     | Faint     | Faint       | Faint        | Faint        | Faint        | Faint            |
| Rekhapoornatwa | -ve           | +ve                      | +ve       | +ve       | +ve         | +ve          | +ve          | +ve          | +ve              |
| Varitaratwa    | -ve           | -ve                      | Partially | Partially | Partially   | Partially    | Partially    | +ve          | +ve              |
| Nirutha        | -             | -                        | -         | -         | -           | -            | -            | -            | +ve              |

**DISCUSSION****Rajavarta shodhana**

All three drugs being used as shodhana media—Gomootra, Yavakshara, and Nimbu swarasa—are mildly acidic and possessed corrosive properties, which facilitated the removal of impurities while reducing the. Shodhana facilitates the easy grinding of the drug in

marana. The better grinding produces a finer pharmaceutical powder, which can contribute to increased bioavailability and efficacy in the final product.

### Gandhaka Shodhana

Gandhaka shodhana with godugdha media has three purposes: purification, detoxification, and therapeutic potentiation<sup>5</sup>. The process reduced toxicity, removed contaminants, and prepared sulphur for safer use. The observed changes in weight and color supported effective purification.

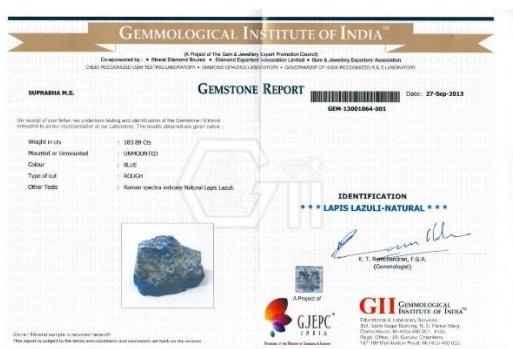
### Rajavarta Marana

In traditional gajaputa, marana is performed with gandhaka and bhringaraj swarasa. This step was repeated eight times. Over time in the marana process, there are changes in the color, odor, taste, and appearance of the processing bhasma. The overall weight loss during the process was minimal, indicating that the end product yield was high—more than 96%—demonstrating that the approach is efficient and reliable.

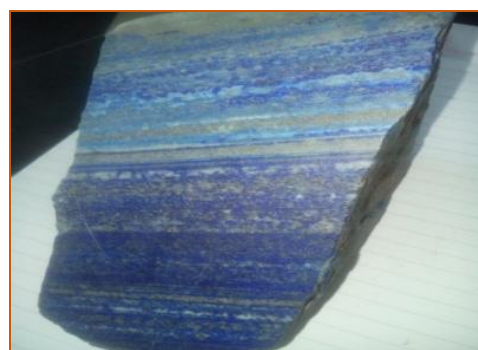
### CONCLUSION

This study demonstrates that using traditional Ayurvedic processes, it is safe to convert the beneficial mineral Rajavarta into Bhasma. When done correctly, the Shodhana and Marana method produces a great product with all of the desirable characteristics of a good Bhasma. These findings lend support to the idea that, with proper application, traditional Ayurvedic procedures are still useful and can be used to generate safe and practical drugs today.

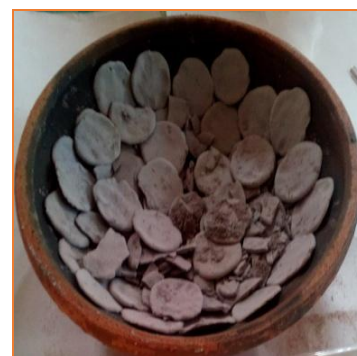
### PHOTOS



Gemstone report



Raw Rajavarta

**Rajavarta shodhana****Rajavarta after 1<sup>st</sup> puta****Rajavarta after 8<sup>th</sup> puta**

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